ABSTRACT OF THE DISCLOSURE

A casting product for forming a hard structure about an object including a flexible fibrous substrate impregnated with a fluid-activated resin and a protective flexible casing surrounding the impregnated substrate. The casing includes a sealable passageway defined between the atmosphere and the interior of the casing, and is configured to permit injection of fluid, and removal of vapors and extant fluid with a vacuum from the casing.

S:\Producer\jek\KARA3002 - 419148\application - utility.wpd